

# Construction of bulk berth 3 at Kattupalli, Tamil Nadu

Kattupalli, Tamil Nadu

Keller constructed a multipurpose marine jetty (300m x 40m) resting over 1.4m diameter deep bored cast in-situ piles including more than 1,000 precast elements and about 30,000 cubic metres of concrete. This was under a challenging time schedule and marine conditions and using two independent piling gantries and a civil construction gantry.



## The project

HOWE Engineering Projects India Pvt Ltd decided to expand and modernise the Kattupalli port for bulk and liquid cargo by constructing a third new berth 295m by 40m. The berth caters for handling vessels with a maximum capacity of 180,000 deadweight tonnes and a draft of 19m. Keller India was appointed as the main contractor for construction of the berth.

### The challenge

The challenges were to install the marine pile foundation of 1.4m diameter, up to 64m deep; erect precast units with a maximum weight of 28 MT; complete an initial pile load test (around 2900 MT), dismantle the piling gantries and remove boulders towards the breakwater side for the installation of 12 piles.

### The solution

We designed and fabricated two piling gantries (250MT each) with a piling rig and crane on top for pile installation. We also designed and fabricated a civil platform for a 250 MT capacity crane for placing precast units and completing civil works. A final 250 MT capacity crane was mounted on a barge to dismantle the piling gantries. A long boom excavator was used to remove the boulders.

### **Project facts**

#### Owner(s)

Adani Ports and Special Economic Zone Ltd HOWE Engineering Projects (I) Pvt. Limited

#### **Keller business unit(s)**

Keller India

#### Main contractor(s)

Keller Ground Engineering India Pvt. Ltd.

#### **Solutions**

Marine structures

#### **Markets**

Ports and harbour

#### **Techniques**

Bored piles